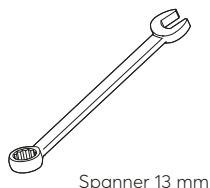


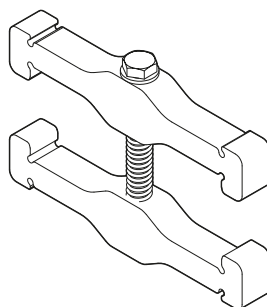


Installation instructions Welding fixture

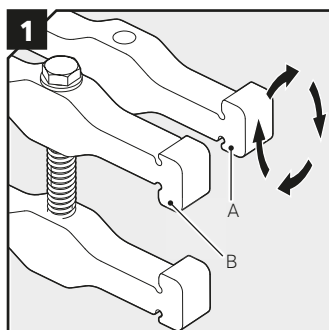
Tools



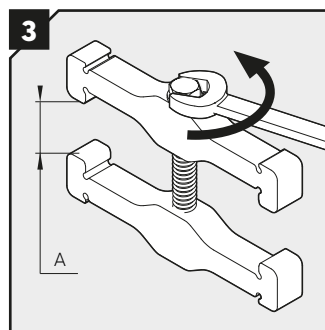
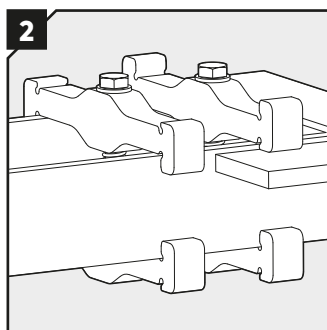
Spanner 13 mm



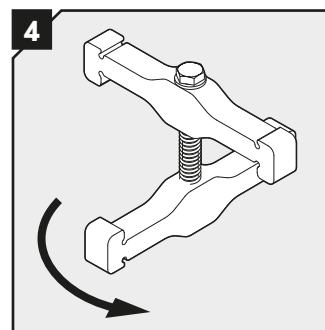
Installation



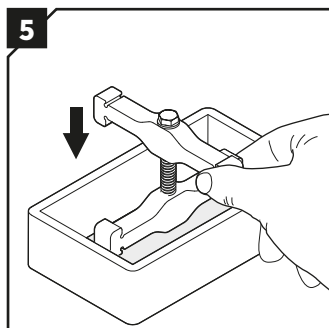
The yokes of the tool can be loosened and rotated 180 degrees so that either the small contact surface (A) or the large contact surface (B) can be used depending on welding situation.



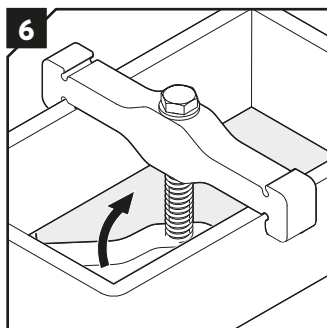
Widen the tool to approx. 65 mm (A) to accommodate the frame.



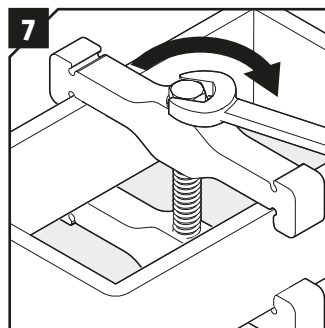
Turn the lower part of the tool 90 degrees relative to the upper half.



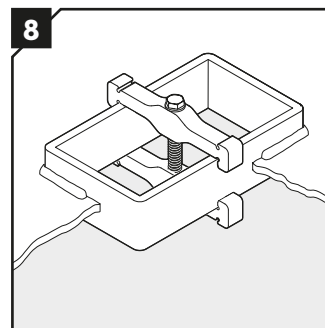
Insert the tool into the frame.



Turn the lower part in the opposite direction until it is parallel to the upper part.



Tighten the screw to full stop. Ensure that the frame is accommodated by the tool.



Weld the frame to the structure. Roxtec welding guidelines are available for reference.

Note

- Roxtec welding guidelines are available on www.roxtec.com

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(b) Installation shall be carried out in accordance with Roxtec installation instructions in effect from time to time.

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