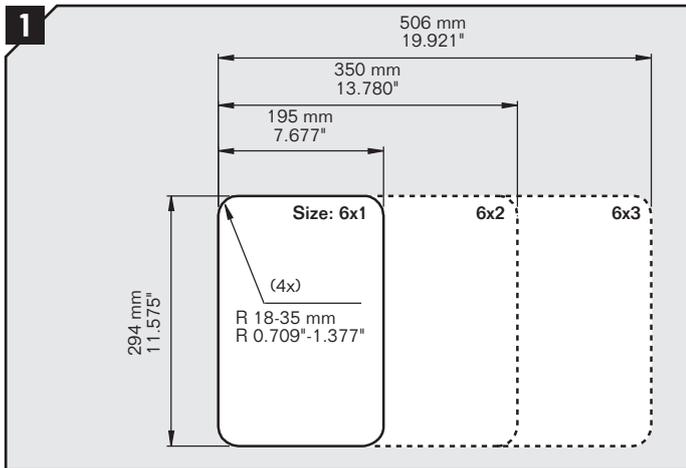
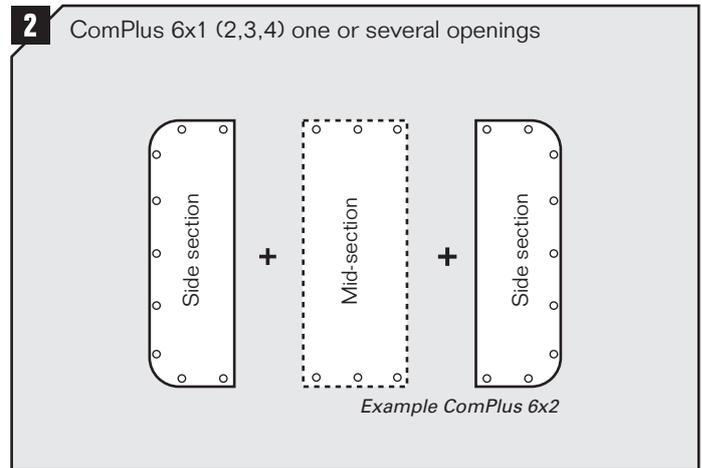


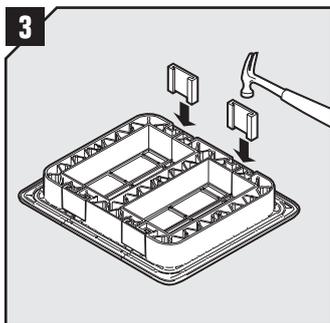
ComPlus frame installation



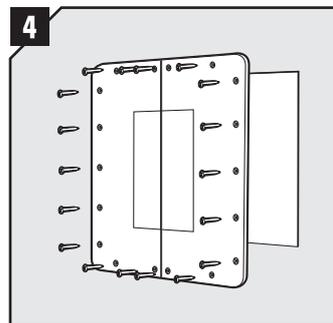
Cut a hole in the cabinet/wall according to the picture above.



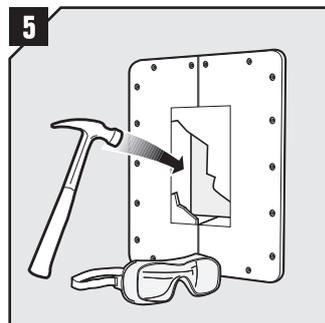
To assemble, remove all protective tape from gaskets and fit two frame sections together. To add openings, just add frame mid-sections.



Knock the clips in place.



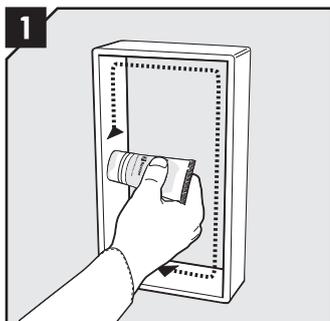
Attach to wall using (self-tapping) screws or rivets. Recommended screw dim. ST 5.5.



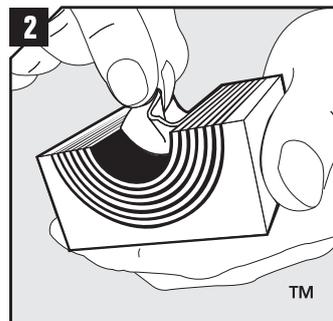
Knock-out the protective cover from the front to prepare the frame for installation.

We recommend the use of eye protectors. Make sure that no one is injured and that no equipment is damaged by the pieces which will break free from the frame when the protective cover is being knocked out.

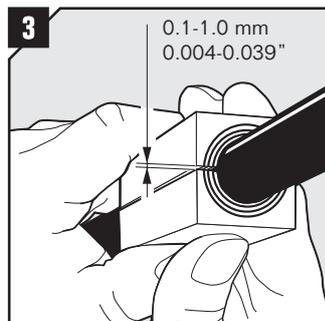
Module installation



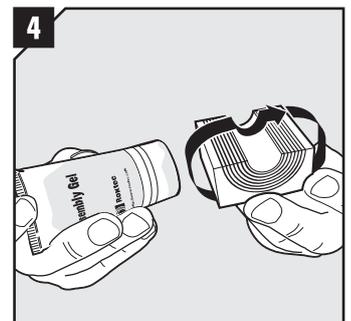
Lubricate the inside surfaces of the frame with Roxtec Assembly Gel, especially into the corners.



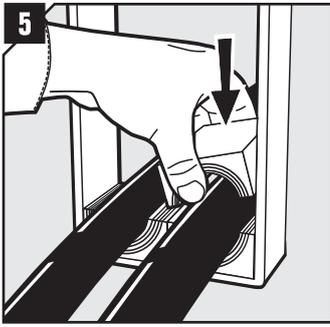
Adapt modules, which are to hold cables or pipes, by peeling off layers until you reach the gap seen in pic. 3. The halves may not differ by more than one layer.



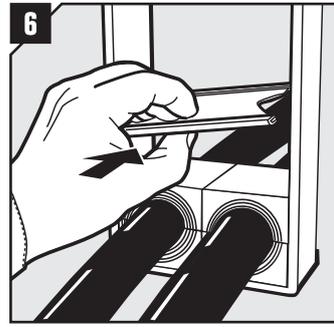
Achieve a 0.1-1.0 mm gap between the two halves when held against the cable/pipe.



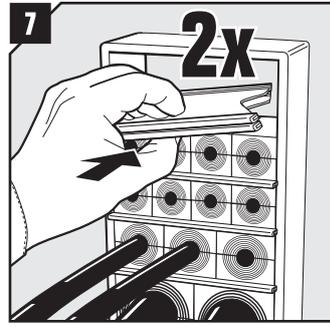
Lubricate all modules for the frame thoroughly, both the inside and the outside surfaces.



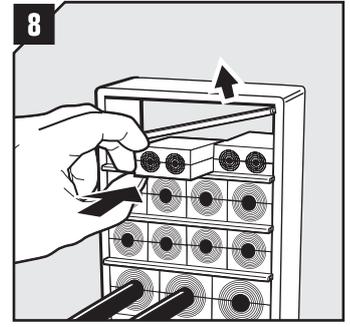
Insert the modules according to your installation plan (transit plan). It is recommended to seal cables/pipes at the bottom of the frame and put spare modules on top.



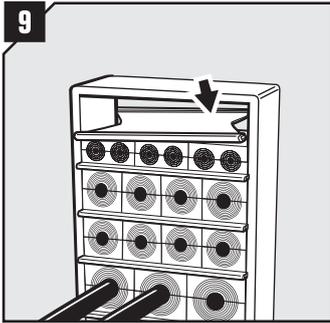
Insert a stayplate on top of every finished row of modules.



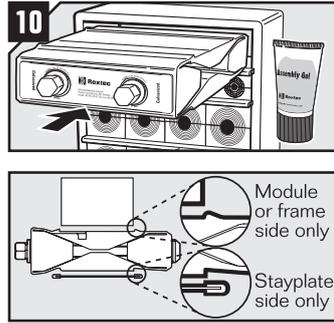
Before inserting the final row of modules, insert two stayplates.



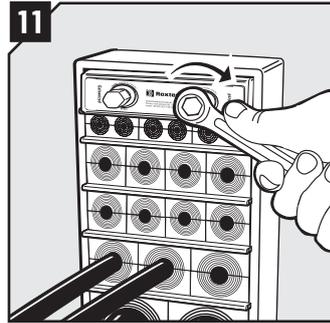
Separate the two stayplates and insert the final row of modules between the stayplates.



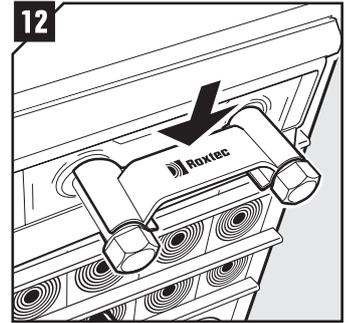
Drop the upper stayplate on top of the modules.



Lubricate all sides of the wedge sparsely, except front and back. Please read the markings on the wedge and turn it correctly before inserting it in the top of the frame (standard position). Face with "Stayplate this side" must always face a stayplate.



Tighten the screws until full stop, approx. 20 Nm (15 ft.lb.).



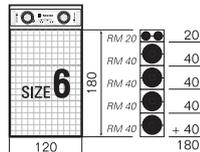
Attach the Wedge Clip to the wedge bolts to check that the wedge is properly tightened.

Disassembly

Reverse order

Packing space

Frame size 6 accommodates the following height of modules: 180 mm. As example shows for frame size 6, the 180 mm can be the result of 4 rows of RM 40 plus one row of RM 20.



Note

- For optimum reliability, wait 24 hours or longer after installation before exposing the cables/pipes to strain or pressure.
- Optional wedge positions. The wedge can be placed anywhere in the frame.
- To simplify installation in combination frames, fill all openings before tightening the wedge.
- Cables shall go straight through the frame.

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(b) Installation shall be carried out in accordance with Roxtec installation instructions in effect from time to time.

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