

SAFETY DATA SHEET

Roxtec Assembly Gel

SECTION 1: Identification

1.1. Product identifier

Trade name

Roxtec Assembly Gel

Product no.

ALT0000005000, ALT0000004000

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture

Lubricant

Restricted to professional and industrial use.

Uses advised against

None known.

1.3. Details of the supplier of the safety data sheet

Company and address

Roxtec International AB

Box 540

371 23 Karlskrona

Sverige

+46 455 36 67 00

+46 455 820 12

Distributor

Roxtec Inc

1140 N 129th East Ave.

74116 Tulsa, OK

United States

+1 800 520 4769

+1 918 254 2544

Contact person

Roxtec Inc

E-mail

Info@roxtec.com

SDS date

5/7/2026

SDS Version

1.0

Date of previous version

4/20/2026 (1.0)

1.4. Emergency telephone number

Contact the poison control at 1-800-222-1222 (24/7) or use the webPOISONCONTROL® ([triage.webpoisoncontrol.org](https://www.webpoisoncontrol.org)) to get specific guidance for your case

See also section 4 "First aid measures".

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

Not classified according to HCS (29 CFR 1910.1200)

2.2. Label elements

Hazard pictogram(s)

Not applicable.

Signal word

Not applicable.

Hazard statement(s)

Precautionary statement(s)

General

Not applicable.

Prevention

Not applicable.

Response

Not applicable.

Storage

Not applicable.

Disposal

Not applicable.

SECTION 3: Composition/Information on Ingredients

3.1. Substances

Not applicable. This product is a mixture.

3.2. Mixtures

Contains no substances that need to be listed on the label.

Where the concentration of an ingredient is expressed as a range the exact concentration has been withheld as a trade secret.

See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

Other information

-

SECTION 4: First-aid measures

4.1. Description of first aid measures

General information

If breathing is irregular, drowsiness, loss of consciousness or cramps: Call 911 and give immediate treatment (first aid).

Contact a doctor if in doubt about the injured person's condition or if the symptoms persist. Never give an unconscious person water or other drink.

Inhalation

Upon breathing difficulties or irritation of the respiratory tract: Bring the person into fresh air and stay with him/her.

Skin contact

Wash with plenty of soap and water. Remove contaminated clothing and wash it before reuse.

Eye contact

Rinse your eyes, remove contact lenses if possible, and continue rinsing. Contact a doctor if you experience any discomfort.

Ingestion

Rinse your mouth and spit out all the water. Do not induce vomiting unless instructed to do so by medical personnel. Never give an unconscious person anything to eat or drink.

Burns

Not applicable.

4.2. Most important symptoms and effects, both acute and delayed

None known.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Information to medics

Bring this safety data sheet or the label from this product.

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

Extinguishing agents are adapted to the surroundings.

5.2. Special hazards arising from the substance or mixture

This product is not flammable or combustible.

Exposure to decomposition products may constitute a health hazard. Closed containers exposed to fire should be cooled with water. Do not allow water from firefighting to run into sewers or waterways.

5.3. Advice for firefighters

Firefighters should use appropriate protective equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear prescribed personal protective equipment (see Section 8). Avoid inhalation of vapour/mist.

Contaminated areas can be slippery.

6.2. Environmental precautions

Prevent discharge into lakes, rivers, sewers, etc.

6.3. Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Wherever possible cleaning should be performed with normal cleaning agents. Avoid use of solvents.

6.4. Reference to other sections

See section 13 "Disposal considerations" on handling of waste.

See section 8 "Exposure controls/personal protection" for protective measures.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Wash hands after finished work.

Smoking, drinking and consumption of food is not allowed in the work area.

See section 8 "Exposure controls/personal protection" for information on personal protection.

7.2. Conditions for safe storage, including any incompatibilities

Store only in clearly marked containers.

Recommended storage material

Always store in containers of the same material as the original container.

Storage conditions

No specific requirements.

Incompatible materials

No specific requirements

7.3. Specific end use(s)

This product should only be used for applications quoted in section 1.2.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No substances are listed with a permissible exposure limit (ref: 29 CFR 1910.1000 TABLE Z-1)

No substances are listed with a permissible exposure limit CIB 66 [NIOSH 2014-100]

8.2. Exposure controls

Apply general control to prevent unnecessary exposure

General recommendations

Smoking, drinking and consumption of food is not allowed in the work area.

Exposure scenarios

There are no exposure scenarios implemented for this product.

Exposure limits

Occupational exposure limits have not been defined for the substances in this product.

Appropriate technical measures

Apply standard precautions during use of the product. Avoid inhalation of vapours.

Hygiene measures

In between use of the product and at the end of the working day all exposed areas of the body must be washed thoroughly. Pay special attention to hands, forearms and face.

Measures to avoid environmental exposure

Avoid discharge into the environment and sewage systems.

Individual protection measures, such as personal protective equipment

Generally

Use only protective equipment with a recognized certification mark, e.g. the UL mark.

Respiratory Equipment

Work situation	Type	Class	Colour	Standards
In the event of prolonged exposure or high concentrations	Gas filter A	1, 2, 3	-	EN 14387



Skin protection

Recommended	Type/Category	Standards
No special when used as intended.	-	-

Hand protection

Material	Glove thickness (mm)	Breakthrough time (min.)	Standards
No special when used as intended	-	-	-

Eye protection

Type	Standards
No special when used as intended.	-

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state

Gel

Color

Blue

Odor

None

Odor threshold (ppm)

No data available.

pH

No data available

Density (g/cm³)

No data available.

-

Relative density

1

Kinematic viscosity

No data available

Particle characteristics

Does not apply to liquids.

Phase changes

Melting point/freezing point (°F)

- 31

Melting point/freezing point (°C)

- 35

Softening point/range (°F)

Does not apply to liquids.

Boiling point (°F)

428

Boiling point (°C)

220

Vapor pressure

1 millibar

Relative vapor density

No data available.

Decomposition temperature (°F)

No data available

Data on fire and explosion hazards

Flash point (°F)

> 140

Flash point (°C)

> 60

Flammability (°F)

No data available.

Auto-ignition temperature (°F)

No data available

Explosion limits (% v/v)

No data available

Solubility

Solubility in water

Insoluble

n-octanol/water coefficient (LogKow)

No data available

Solubility in fat (g/L)

No data available.

9.2. Other information

VOC (g/L)

950

Other physical and chemical parameters

No data available.

Oxidizing properties

No data available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No data available.

10.2. Chemical stability

The product is stable under the conditions, noted in section 7 "Handling and storage".

10.3. Possibility of hazardous reactions, including those associated with foreseeable emergencies

None known.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

No specific requirements

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity

Based on available data, the classification criteria are not met.

Skin corrosion/irritation

Based on available data, the classification criteria are not met.

Serious eye damage/irritation

Based on available data, the classification criteria are not met.

Respiratory sensitisation

Based on available data, the classification criteria are not met.

Skin sensitisation

Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Long term effects

None known.

Other information

None known.

SECTION 12: Ecological information

12.1. Toxicity

Based on available data, the classification criteria are not met.

12.2. Persistence and degradability

Based on available data, the classification criteria are not met.

12.3. Bioaccumulative potential

Based on available data, the classification criteria are not met.

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

12.6. Other adverse effects

None known.

SECTION 13: Disposal considerations

Waste treatment methods

Disposal of waste shall comply with all applicable U.S. Federal, State, and local regulations.

RCRA Hazardous waste ("P" and "U" list) (40 CFR 261)

This product does not meet the criteria for hazardous waste as defined by RCRA (40 CFR 261). No RCRA waste code applies.

Specific labelling

Contaminated packing

Packaging containing residues of the product must be disposed of similarly to the product.

SECTION 14: Transport information

	14.1 UN / ID	14.2 UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other information:
DOT	-	-	-	-	-	-
IMDG	-	-	-	-	-	-
IATA	-	-	-	-	-	-

* Packing group

** Environmental hazards

Additional information

Not dangerous goods according to DOT, IATA and IMDG.

14.6. Special precautions for user

Not applicable.

14.7. Transport in bulk according to IMO instruments

No data available.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.2. U.S. Federal regulations

TSCA (the non-confidential portion)

None of the components are listed

Clean Air Act

None of the components are listed

EPCRA Section 302

None of the components are listed

EPCRA Section 304

None of the components are listed

EPCRA section 313

None of the components are listed

CERCLA

None of the components are listed

Hazardous chemical inventory reporting

15.3. State regulations

California / Prop. 65

None of the components are listed

Massachusetts / Right To Know Act

None of the components are listed

New Jersey / Right To Know Act

None of the components are listed

New York / Right To Know Act

None of the components are listed

Pennsylvania / Right To Know Act

None of the components are listed

15.4. Restrictions for application

Restricted to professional users.

15.5. Demands for specific education

No specific requirements.

15.6. Additional information

Not applicable.

15.7. Chemical safety assessment

No

15.8. Sources

OSHA Hazard Communication Standard (29 CFR 1910.1200)

SECTION 16: Other information

The full text of identified uses as mentioned in section 1

None known.

Abbreviations and acronyms

ACGIH = American Conference of Governmental Industrial Hygienists

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

CAS = Chemical Abstracts Service

CERCLA = Comprehensive Environmental Response Compensation and Liability Act

DOT = Department of Transportation

EINECS = European Inventory of Existing Commercial chemical Substances

EPCRA = Emergency Planning and Community Right-To-Know Act

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

HCIS = Hazardous Chemical Information System

HNOC = Hazards Not Otherwise Classified

IARC = International Agency for Research on Cancer

IATA = International Air Transport Association

IMDG = International Maritime Dangerous Goods

LogKow = logarithm of the n-octanol/water coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

NFPA = National Fire Protection Association

NIOSH = National Institute for Occupational Safety and Health

OECD = Organisation for Economic Co-operation and Development

OSHA = Occupational Safety and Health Administration

PBT = Persistent, Bioaccumulative and Toxic

RCRA = Resource Conservation and Recovery Act

RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail

RRN = REACH Registration Number

SARA = Superfund Amendments and Reauthorization Act

SCL = A specific concentration limit.

STEL = Short-term exposure limits

STOT-RE = Specific Target Organ Toxicity - Repeated Exposure

STOT-SE = Specific Target Organ Toxicity - Single Exposure

TSCA = The Toxic Substances Control Act

TWA = Time weighted average

UN = United Nations

UVBC = Unknown or variable composition, complex reaction products or of biological materials

VOC = Volatile Organic Compound

vPvB = Very Persistent and Very Bioaccumulative

Additional information

Not applicable.

The safety data sheet is validated by

Goodpoint

Other

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a triangle.

The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.

It is recommended to hand over this safety data sheet to the actual user of the product. Information in this safety data sheet cannot be used as a product specification.

Country-language: US-en