Cable sealing solutions
FOR HAZARDOUS AREAS
Approved for explosive gas and dust atmospheres

The Roxtec Ex cable sealing system is certified according to the ATEX directive and the IECEx, International Certification Scheme, for use in areas where explosive atmospheres are likely to occur.

Our Ex products are designed to prevent ignition of explosive atmospheres. Typical applications are Ex e and/or Ex tb classified electrical enclosures, such as transformers, motors, generators and junction boxes.

The protection Ex e means increased safety, and the protection Ex tb means protection by enclosure for explosive dust atmosphere.

Some of the potential industries that are likely to be affected by the ATEX directive include:
- Petrochemical and chemical industries
- Mills, concrete plants
- Spray booth plants
- OEM producers intending to supply to areas where the ATEX product directive applies
- Silo works
- All other industries where areas have been zone classified according to marked areas in the chart on the following page.

Equipment not included under the ATEX product directive:
- Seagoing vessels and mobile offshore units together with equipment on board such vessels or units, as they are already covered by the IMO Convention.
  Note: Oil or gas platforms which are fixed are not excluded from the directive.
- Medical devices intended for use in a medical environment.
Hazardous areas are classified into zones based on the possibility of occurrence of an explosive atmosphere.

It is the obligation of the owner or the operator of a facility to ensure that the zone classification is done by authorized personnel.

The Roxtec Ex product range includes a wide variety of seals to handle different cable sizes and openings. Our products are designed and approved for use in Zone 1 and 2 for gas (incl vapor, mists) and 21 and 22 for dust.

### Areas, zones, groups and categories

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</tbody>
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Highlighted zones = Permitted zones for Roxtec Ex products

### Zone classification

Hazardous areas are classified into zones based on the possibility of occurrence of an explosive atmosphere.

It is the obligation of the owner or the operator of a facility to ensure that the zone classification is done by authorized personnel.

The Roxtec Ex product range includes a wide variety of seals to handle different cable sizes and openings. Our products are designed and approved for use in Zone 1 and 2 for gas (incl vapor, mists) and 21 and 22 for dust.

<table>
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<th>Zone</th>
<th>Flammable material present continuously or for long periods</th>
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<table>
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<td>Zone 1 (gases)</td>
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<td>Zone 21 (dust)</td>
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<table>
<thead>
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<th>Zone</th>
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<td>Zone 2 (gases)</td>
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<td>Zone 22 (dust)</td>
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</tbody>
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![Roxtec R 100 B Ex frame](image-url)
The ATEX directive

Directive 94/9/EC is commonly referred to as the ATEX (“Atmosphères Explosibles”) product directive. Its objective is to eliminate or minimize the risks resulting from the use of certain products in or in relation to a potentially explosive atmosphere.

The ATEX product directive is a total harmonization directive. Its provisions replace existing divergent national and European legislation which covers the same subjects as stipulated by the ATEX product directive.

The ATEX product directive applies in the countries of the European Union as well as in Liechtenstein, Iceland and Norway.

STANDARDS

Roxtec Ex products are tested, approved and certified according to the following standards:

- EN 60079-0:2012
- EN 60079-7:2007
- EN 60079-31:2009
- IEC 60079-0:2011
- IEC 60079-7:2006
- IEC 60079-31:2008

IECEx, International Certification Scheme

The IECEx certification scheme simplifies global trade with, as well as maintenance of, equipment intended for use in explosive atmospheres. The IECEx scheme is voluntary. It is managed by the IEC, a standardization organization, and based on global acceptance of test reports by the member states.

Certification is based on requirements in specific international IEC standards for explosion protected equipment.
Reduction of risk with Roxtec

The purpose of the Roxtec Ex products is to minimize the risk of an explosion to occur.

What is an explosive atmosphere?

An explosive atmosphere is defined as a mixture of air and a flammable substance in the form of gases, vapors, mists, dusts or fibers, in which, after ignition, combustion spreads throughout the entire unconsumed mixture.

What is an explosion?

An explosion is a sudden chemical reaction of a flammable material with oxygen. In order for an explosion to occur, three conditions must be fulfilled:

1: Flammable material
2: Oxygen
3: Ignition source

Potential sources of ignition include hot surfaces, electrical sparks, open flames and mechanical friction sparks.

Risk reduction in general

In all situations where there may be an explosive atmosphere, the following steps should be taken to minimize the risk of explosion:

- Elimination of the explosive atmosphere around the source of ignition
- Elimination of the source of ignition
- Substitute with a non-flammable substance
- Lowering the process temperature

In practice, however, it is very difficult to ensure that an explosive atmosphere will never occur.

In these cases the ATEX product directive provides necessary protective measures.
Roxtec Ex marking

All Roxtec Ex products are clearly marked in accordance with the ATEX directive. They are easily identified by the yellow Ex label and Ex icon.
Roxtec Ex sealing system

The ingenious features of the Roxtec products provide our customers with numerous benefits including safety and cost-efficiency.

The purpose of using a Roxtec Ex sealing system is to create an intrusion-proof passage for cables. This is achieved by allowing the cables to be routed through a Roxtec frame. Roxtec sealing modules are then inserted in the frame to seal the passage. The built-in flexibility of our modular-based system provides fast and safe installations. On top of this, a Roxtec sealing system allows additional installations or reconfigurations to be performed in the future.

Multidiameter™ by Roxtec
A unique feature of our system is Multidiameter™, a solution based on sealing modules with removable layers. The fit to the cable is achieved by peeling off layers from the core of the seal, such as Roxtec modules or Roxtec round seals. The benefits are enormous for the users. Fewer parts that can do more turn the pre-planning and logistics into simplicity. In fact, every step in your operations, from design to maintenance, will benefit from the improvement.
Roxtec Ex sealing system

**MODULES**

RM Ex modules  
CM Ex modules

**RECTANGULAR FRAMES**

S Ex frame  
SF...W Ex frames  
G...W Ex frames  
G Ex frame  
CF 8 Ex frame  
CF 32 Ex frame  
CF 16 Ex frame

**ROUND FRAMES/SEALS**

R...W Ex frames  
R...B Ex frames  
RS...W Ex seals  
RS...B Ex seals  
C RS T Ex seal

**ASSEMBLY PARTS**

Wedge kit Ex  
Wedge Ex  
Stayplate Ex  
Lubricant

**ACCESSORIES**

Pre-compression wedge  
Pre-compression tool  
Pre-compression eccentric tool  
Handgrip pre-comp  
Stayplate clamps  
Stayplate clips  
Roxtec Wedge puller  
Module Adaption Indicator

Roxtec Ex frames/seals are marked Ex II 2G Ex e IIC Gb/II2D Ex tb IIIIC Db. Ingress protection is from IP66 to IP68 depending on the product. Temperature range -60º C — +80º C or -40º C — +80º C depending on the product. For Ex frames/seals suitable for EMC, please contact your local Roxtec supplier or send an e-mail to info@roxtec.com for guidance.
We support you globally

Sharing our knowledge
Roxtec is much more than a supplier. Our sales and support staff around the world help customers find the optimal solution. Our knowledge, acquired through many years of work in the field, enables us to guide you to a solution that suits your specific needs.

We help ensure quality
Our extensive R&D resources, with design departments, a fire test lab and a technical center, give us the opportunity to continuously develop and improve products and solutions for our customers. We provide tests and certificates as well as support and documentation for transferring knowledge within your organization.

Roxtec Transit Designer™
Our free, web-based tool simplifies product selection according to needs and requirements and improves the entire process of designing, purchasing and installing cable and pipe transits. It is available on www.roxtec.com.

Installation training
Whenever desired, we provide product installation training on site through our sales staff and technicians. On our website www.roxtec.com, we have collected useful information for staff involved in assembly and installation of the sealing system. Instructions and videos can be viewed online or downloaded for free.
Available on your market

**Market leader**
Roxtec is the global market leader in modular-based seals for cable and pipe entries. Our head office is situated in Sweden, where we manufacture our products and coordinate sales and marketing. We serve our customers in more than 70 markets through subsidiaries and an extensive network of local distributors.

**Continuous development**
We work continuously to improve our products, to keep pace with and lead the development in the market place and to meet new requirements pertaining to materials and standards. All of these activities are carried out within the framework of our quality management system, certified according to the ISO 9001 and ISO 14001 standards.

**Quick deliveries**
Delivery times are crucial. Local representatives and stocks worldwide mean that we can deliver at short notice. Products will be delivered to the destination of your choice, to warehouses or directly to site.

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Find out more
Learn more about us, and find your nearest Roxtec representative at [www.roxtec.com](http://www.roxtec.com)
Local presence worldwide

Roxtec is the world-leading provider of flexible sealing solutions for cable and pipe penetrations. Our adaptability solution, Multidiameter™, is based on modules with removable layers. It seals perfectly, regardless of the dimension of the cable or pipe. We are present all over the world in order to ensure product availability as well as quick support and supply.